

Endgrained edgebanding

The endgrained edge is special edge and exists of about 1 mm long fiber.

As every wood specialist knows the wood absorbs water fast and most easily upon the endgrained surface. At the same time the wood shrinks and swells different in the different wood directions, it gets wavy.

We try to face these natural forces with the following measures:

-material thickness

-lamination and

-protective coat

to guarantee an excellent processing possibility.

But that means also for you to observe several things:

1. Endgrained edges should be stored always in the plastic bag in a cool and dry place.
2. Don't store the end grained edges in rolls for a long time
3. If you want to store the edges applied on the panel, please leave the protective coat on the edge. Pull it away just before lacquering or oil-impregnating. It would be better to lacquer the edge before storing to avoid absorption of humidity.
4. The used hot melt is the most important component for an optimal processing success.
Our experiences have shown that there are hot melts which cannot stand the force of the endgrained wood; other hot melts resist without problems.

For oil-impregnated surfaces we recommend exclusively PUR hot melt.

Please ask your hot melt supplier or ask us for appropriate hot melt types.